

**Environmental Qualification Handbook for Axon Products** 



# **Table of contents**

| Environmental test   | ting overview                      |    |
|----------------------|------------------------------------|----|
| The Axon product f   | family                             | 1  |
| Declaration of Desi  | ign and Performance                | 1  |
| Storage life and ma  | aintenance                         | 2  |
| Design consideration | ons                                | 2  |
|                      |                                    |    |
| Equipment under to   | est (EUT)                          | 2  |
| Test setup EUT 1     |                                    | 2  |
| Test setup EUT 2     |                                    | 2  |
| Test setup EUT 3     |                                    |    |
| Test setup EUT 4     |                                    | 2  |
| Test setup EUT 5     |                                    | 3  |
| Test setup EUT 6     |                                    | 3  |
| Test setup EUT 7     |                                    | 3  |
| Test setup EUT 8     |                                    | •  |
| Test setup EUT 9     |                                    | 3  |
| Test Setup EUT 10    |                                    |    |
| Summary of tests     |                                    | 5  |
| Axon product family  | y environmental test certification | 5  |
| Other relevant testi | ,<br>ing                           | 8  |
| Operating temperatu  | ure                                | 8  |
| ADAU qualification   | )                                  | 9  |
|                      | for ADAU modules                   |    |
| Note on AXN/ADAU     | differences                        | 10 |
|                      | list                               |    |
|                      |                                    |    |
| ,                    |                                    |    |



## **Environmental testing overview**

## The Axon product family

The Axon product family is the next generation data acquisition platform from Curtiss-Wright Aerospace Instrumentation.

The Axon family is made up of the Axon ADAU range, optimized for use with TTC nDAU/MnACQ/MnHSD DAUs and the Axon AXN range, optimized for use with Acra KAM-500 network based DAUs.

Its ultra-compact, SWaP optimized and future-proof design make it ideal for flight test applications on many different airframe types.

The Axon product family is designed to seamlessly integrate into legacy networked systems, offering identical output formats and enhanced features over the legacy products.

AXN products are colored orange and black (in keeping with KAM-500 products) and are supported in DAS Studio 3 only. They offer the same output formats as KAM-500, including iNET-X and IENA and additionally add IRIG-106 Chapter 10 UDP support to the product range.

ADAU products are colored silver (in keeping with MnACQ products) and are supported in TTCWare only. They offer the same output formats as TTC Networks systems, including DARv3 and IRIG-106 Chapter 10 UDP.

From an environmental qualification point of view, both AXN and ADAU are identical, using the same design and components across both products. The only major differences are the color, software support and production test levels. For any environmental qualification listed in this document a direct read across from the AXN module can be made to its ADAU equivalent, and a direct read across from the ADAU module can be made to its AXN equivalent.

AXN products are tested during production at room temperature only, whereas ADAU products go through an extra step of thermal checking at -40°C and +85°C (case temperature).

## **Declaration of Design and Performance**

Curtiss-Wright Axon products have been specifically designed to operate in harsh aerospace test environments. The following table summarizes the main environmental specifications for the Axon product family.

| Storage Life                            | 5 years minimum   |
|---|---|
| Temperature - Operating                 | -40°C to +85°C (case)   |
| Temperature – Non-operating,<br>Storage | -55°C to +105°C (case)  |
| Altitude                                | 80,000 ft / 24,400m / 2.76 kPa  |
| Shock                                   | 60g, half-sine, 6 ms  |
| Vibration                               | DO-160G: Fixed Wing- or Pylon-mounted, Robust<br>Sinusoidal: 10g peak x 1 hour/axis<br>Random Endurance: 13.3 gRMS x 3 hours/axis |
| Humidity                                | 0-95% RH  |
| Acceleration                            | 60g for 1 minute in each direction of 3 axes  |
| EMC                                     | MIL-STD-461F Army Aircraft (CE101, CE102, CS101, CS114, CS115, CS116, RE101, RE102, RS101, RS103); DO-160G §16.6, §17             |
| Power                                   | Nominal 28V, MIL-STD-704(A-F)   |
| Indirect Lightning                      | DO-160G §22   |
| ESD                                     | MIL-STD-461G CS118  |

The specifications in this chapter apply to all Axon products unless stated otherwise in the product data sheet. Some modules have been qualified by type. Unless otherwise stated, all specifications apply to a fully operating system.

## Storage life and maintenance

Special conditions such as altitude, temperature, humidity, pressure, and ventilation beyond those specified under operating conditions do not apply during storage (including air transportation).

Unless specified on the product data sheet, Axon products do not contain batteries and have no storage maintenance requirements.

## **Design considerations**

Where possible, devices selected for testing are selected based on designs that have already been tested on other modules. In particular the same connectors, backplane logic, EEPROMS, RAMS, gate arrays, and capacitors can be found on all acquisition modules.

Every effort is made to use components with no particular life restrictions. In particular components that may drift with age such as timers and A/D or D/A converters are specified over their lifetime.

Only certain modules such as Time Code Generator (TCG) will have on-board batteries. Apart from battery replacements or module replacements, no part of the system requires removal from the aircraft.

The mass of each component or module is kept to a minimum.

The Axon is a modular system and information on a particular configuration's mass, dimensions, and center of gravity can be provided on request. As far as possible, all modules will use the same top-block connector type and can be used with any chassis in any combination.

#### Construction

Printed circuit board assemblies (PCBA) are conformally coated for protection against humidity.

#### **Equipment under test (EUT)**

#### **Test setup EUT 1**

Test setup EUT 1, identified by chassis mark "A3", was used in vibration testing:

- AXN/CHS/16U
- AXN/BCU/401
- AXN/ADC/401

#### **Test setup EUT 2**

Test setup EUT 2, identified by serial ZZA1615, was used in launch vehicle environmental testing:

- AXN/CHS/06U
- AXN/BCU/401
- AXN/ENC/401
- AXN/EXT/401
- AXN/ITE/01U
- AXN/ADC/401
- AXN/UBM/401

#### Test setup EUT 3

Test setup EUT 3, identified by chassis mark "A2", was used in EMC testing:

- AXN/CHS/16U
- AXN/BCU/401
- AXN/ADC/401

#### **Test setup EUT 4**

Test setup EUT 4, consisting of test setup EUT 5 and an ADC-equipped Axonite, was used in EMC testing:

- AXN/CHS/16U
- AXN/BCU/401
- AXN/ADC/401
- AXN/EXT/401
- AXN/ITE/401
- AXN/ADC/401

#### **Test setup EUT 5**

Test setup EUT 5, identified as "DVJ0022", was used in power supply and lightning testing:

- AXN/CHS/16U
- AXN/BCU/401
- AXN/ADC/401
- AXN/EXT/401

#### **Test setup EUT 6**

Test setup EUT 6, identified by serial ZZA2122, was used in MIL-STD-461 EMC testing, 2021:

- AXN/CHS/16U
- AXN/BCU/402
- AXN/ADC/408
- AXN/DSI/401
- AXN/ENC/401
- AXN/EXT/401
- AXN/MBM/401
- AXN/TCG/401
- AXN/TDC/401
- AXN/UBM/401
- AXN/ADC/404/B
- AXN/ADC/405/10V
- AXN/ADC/406
- AXN/ITE/001
- AXN/ADC/401

#### **Test setup EUT 7**

Test setup EUT 7, identified by serial ZZA3311 in AB1 chassis, was used in multiple EQ tests:

- AXN/CHS/09U/AB1
- AXN/BCU/402/C
- AXN/ADC/404/B
- AXN/ADC/405/10V
- AXN/ADC/406
- AXN/ADC/408
- AXN/TDC/401
- AXN/ADC/401
- AXN/DSI/401
- AXN/MBM/401
- AXN/UBM/401

#### **Test setup EUT 8**

Test setup EUT 8, identified by serial ZZA2129, was used in ATEX testing:

- AXN/CHS/16U
- AXN/BCU/402/C
- AXN/ADC/404/B
- AXN/ADC/405/10V
- AXN/ADC/406
- AXN/ADC/408
- AXN/TDC/401
- AXN/ADC/401
- AXN/DSI/401
- AXN/MBM/401
- AXN/UBM/401

#### **Test setup EUT 9**

Test setup EUT 9, identified by serial 2303212, was used in Axon model B testing:

- AXN/CHS/09U/B
- AXN/BCU/402/C

#### **Test Setup EUT 10**

Test setup EUT 10, identified by serial 2307002, was used in Axon model B testing:

AXN/CHS/09U/B

AXN/BCU/402/C

For Sustained Acceleration: AXN/MEM/401, AXN/TCG/401, AXN/ABM/401, AXN/HSS/401, AXN/ADC/405/10V, AXN/DEC/401

For ATEX: AXN/ENC/401, AXN/EXT/401, AXN/TCG/401, AXN/ABM/401, AXN/HSS/401, AXN/ITE/01U, AXN/DEC/401

For Lightning transients: AXN/EXT/401, AXN/ITE/01U

Refer to test reports for specific modules or loads present during tests.

# **Summary of tests**

## **Axon product family environmental test certification**

Representative modules in the Axon product family have been tested and found to be compliant against the following relevant standards.

All reports and certificates referenced in the following tests are available on request. Contact Curtiss-Wright support (acrasupport@curtisswright.com) for details.

#### **DO-160G environmental testing**

| Test                  | Section | Category | Test conditions   | Certificate or report reference | EUT    |
|-----------------------|---------|----------|---|---------------------------------|--------|
| Vibration (sine)      | 8.5.1   | S        | Curve T (wing), 10g peak, 1hr per axis                        | 10737                           | 1      |
| Vibration<br>(random) | 8.5.2   | R        | Curve of max (D1,E1), 3 hr per axis, 13.3g (RMS) <sup>1</sup> | 10737<br>CW-VTR-0021            | 1<br>9 |
| Mechanical<br>Shock   | 7.3.1   | В        | 6g & 20g  | 10737                           | 1      |

<sup>1.</sup> This random vibration qualification is only claimed for AXN/CHS/09U/B with certain modules prepared as detailed in the report. It cannot be claimed for all modules.

#### Launch vehicle testing

| Test   | Test conditions   | Certificate or report reference                                     | EUT    |
|--|---|---|--------|
| Vibration - Sine                               | Peak 15.0g, 2 minutes/1sweep per axis                                     | RTL00160 D0004<br>CW-VTR-0021                                       | 2<br>9 |
| Vibration - Random                             | Peak 0.225 g <sup>2</sup> /Hz, 20 seconds/axis                            | RTL00160 D0004<br>CW-VTR-0021                                       | 2<br>9 |
| Shock  | 60g half-sine 6 ms each direction, 3 axes                                 | RTL00160 D0004<br>CW-VTR-0021                                       | 2<br>9 |
| Acceleration - Centrifuge                      | 60g 60 sec each direction, 3 axes, operational                            | TRA043237CC01A<br>CW-NREAF039-RPT-<br>060 & TRA-062925-21-<br>CR-01 | 2 10   |
| Thermal Cycling - Operational                  | 6 cycles, air temperature +70C to -40C, 3 hr dwells including power cycle | CW-Launch-Vehicle-<br>AE035-QTR                                     | 2      |
| Thermal Cycling - Storage                      | 1 cycle, +85C, -54C, 6 hr dwells  | CW-Launch-Vehicle-<br>AE035-QTR                                     | 2      |
| Thermal Vacuum (TVAC)<br>Cycling - Operational | 1 cycle, controlled baseplate +61C to -24C, 3 hr dwells                   | EL17568 THC.pdf   | 2      |

ENV/0001 | 9 Apr. 2024 5

#### MIL-STD-810F/G environmental testing

| Test                                  | Section/<br>Method | Test Level or Limit  | Test conditions                                    | Certificate or report reference(s)   | EUT    |
|---------------------------------------|--------------------|--|--|--|--------|
| Altitude                              | 500.6              | 2.5 kPa (85,000 ft) Procedure II (Operation, Continuous) 4.44 kPa (70,000ft)   | Ambient air<br>temperature<br>68W                  | RTL00367 D0034 &<br>CW-NREAH022-RPT-<br>010<br>RTL00593 D0004 &<br>CW-NREAF039-RPT-<br>010 | 7      |
| Temperature                           | 501.4<br>502.4     | Operating High Operating Low   | +70°C (air)<br>-40°C (air)                         | CW-NREAH022-RPT-<br>020  | 7      |
| Humidity                              | 507.4              | Up to 95%rh at 60°C max.<br>ambient, non-condensing<br>Procedure 4.5.2         | 5 x 48h cycles<br>Performance<br>checks            | CW-NREAH022-RPT-<br>030<br>CW-NREAF039-RPT-<br>030   | 7<br>9 |
| Vibration, Random                     | 514.7<br>proc 1    | Functional W0 = 0.1 $g^2/Hz$<br>Endurance W0 = 0.42 $g^2/Hz$<br>23.55 $gRMS^1$ | 30 minutes (f)<br>10 minutes (e)<br>30 minutes (f) | RTL00367 D0025 &<br>CW-NREAH022-QTR-<br>001<br>CW-VTR-0021                                 | 9      |
| Vibration, Sinusoid<br>(MIL-STD-810B) | 514.1              | Procedure I, resonance<br>search and dwell, 10g-pk                             | 5Hz-2000Hz   | RTL00367 D0025 &<br>CW-NREAH022-QTR-<br>001<br>CW-VTR-0021                                 | 9      |
| Mechanical shock                      | 516.7              | 20g & 40g, 11ms, terminal sawtooth, 3x per direction                           | Functional &<br>Endurance                          | RTL00367 D0025 &<br>CW-NREAH022-QTR-<br>001<br>CW-VTR-0021                                 | 9      |
| Explosive atmosphere (ATEX)           | 511.6              | Procedure I, 186.7 mbar<br>(40,000 ft) & 1022.5 mbar<br>(Ground Level)         | Operating<br>+70°C                                 | 104904426LHD-001 & CW-NREAH022-RPT-080 105568144LHD-001 & CW-NREAF039-RPT-080              | 10     |

<sup>1.</sup> This random vibration qualification is only claimed for AXN/CHS/09U/AB1 and AXN/CHS/09U/B with certain modules prepared as detailed in the report. It cannot be claimed for all modules.

## MIL-STD-461F/G EMC testing

| Test  | Section/<br>Method | Test Level or Limit                               | Test conditions                      | Certificate or report reference(s) | EUT |
|---|--------------------|---|--------------------------------------|------------------------------------|-----|
| Conducted Emissions,<br>AF Power                                | CE101              | Aircraft Curve #2<br>(100 dBuA)                   | 30 Hz – 10 kHz,<br>Power lines only  | NLR-CR-2023-269                    | 9   |
| Conducted Emissions,<br>AF Power                                | CE101              | Extended range:                                   | 20 Hz – 10 kHz,<br>Power lines only  | NLR-CR-2023-269                    | 9   |
| Conducted Emissions,<br>RF Power                                | CE102              | Basic Curve (60 dBuV)                             | 10 kHz – 10 MHz,<br>Power lines only | CEI 23E10586-1                     | 9   |
| Conducted Emissions,<br>RF Power [SP-P-90-<br>010] <sup>1</sup> | N/A                | CE-TOR-1 (Power lines)<br>CE-TOR-2 (Signal lines) | 20 Hz – 100 MHz                      | NLR-CR-2023-269                    | 9   |
| Conducted<br>Susceptibility, Power                              | CS101              | Curve #2 (28V) 126 dBuV                           | 30 Hz – 150 kHz,<br>Power lines only | CEI 23E10586-1                     | 9   |

#### MIL-STD-461F/G EMC testing (continued)

| Test   | Section/<br>Method | Test Level or Limit  | Test conditions                                    | Certificate or report reference(s)                            | EUT              |
|--|--------------------|--|--|---|------------------|
| Conducted<br>Susceptibility, Injection           | CS114              | Curve #3 (Aircraft, internal,<br>Air Force) 89 dBuA                        | 10 kHz – 200 MHz                                   | 20E9173-4   | 6                |
| Conducted<br>Susceptibility, Injection           | CS114              | Curve #5 (Aircraft)<br>109 dBuA  | 10 kHz – 200 MHz,<br>Power lines only <sup>2</sup> | NLR-CR-2023-269   | 9                |
| Conducted<br>Susceptibility, Impulse             | CS115              | 5A (Figure CS115-1)  | 30 ns, 30 Hz, 60 sec                               | 6381<br>NLR-CR-2018-366<br>NLR-CR-2022-065<br>NLR-CR-2023-269 | 3<br>4<br>7<br>9 |
| Conducted<br>Susceptibility, Transients          | CS116              | 10A (Figure CS116-2)   | 10 kHz – 100 MHz                                   | CEI 23E10586-1,<br>Power lines only <sup>3</sup><br>20E9173-4 | 9                |
| Personnel Borne<br>Electrostatic Charge<br>(ESD) | CS118              | ±15kV to LED pipe<br>±8kV to External chassis<br>and backshells            | Air discharge &<br>Contact discharge               | 20E9173-4<br>CEI 23E10586-1                                   | 6<br>9           |
| Radiated Emissions,<br>Magnetic Field            | RE101              | Navy, 160 – 76 dBpT  | 30 Hz -100 kHz                                     | NLR-CR-2018-366<br>CEI 23E10586-1                             | 4<br>9           |
| Radiated Emissions,<br>Electric Field            | RE102              | Aircraft, Navy, Fixed Wing<br>Internal <25m. (Figure<br>RE102-3) 34 dBuV/m | 10 kHz – 18 GHz                                    | NLR-CR-2018-366<br>CEI 23E10586-1                             | 4<br>9           |
| Radiated Susceptibility,<br>Magnetic Field       | RS101              | Army and Navy (180 dBpT)   | 30 Hz -100 kHz                                     | NLR-CR-2018-366   | 4                |
| Radiated Susceptibility,<br>Electric Field       | RS103              | Aircraft External, 200V/m <sup>2</sup>                                     | 2 MHz – 18 GHz                                     | NLR-CR-2018-366<br>AQL 7278                                   | 4<br>10          |
| Radiated Susceptibility,<br>Electric Field       | RS103              | Aircraft Internal, 20/60 V/m <sup>4</sup>                                  | 30 MHz – 18 GHz                                    | 20E9173-4   | 6                |
| Radiated Susceptibility,<br>Electric Field       | RS103              | Aircraft Internal, 20/60 V/m   | 2 MHz – 30 GHz                                     | CW-NREAH022-<br>RPT-070, 21E9708-6                            | 7                |

CE-TOR curves from Panavia, 1995
 Immunity not claimed to 200V level of RS103 for modules other than power and backplane controller. Susceptibility will vary by module sensitivity and setup of sensors and cables.
 Dwells of two minutes only.
 TDC/401 threshold: 11V/m

## **DO-160G EMC testing**

| Test                          | Section/<br>Method | Category | Test conditions  | Certificate or report reference(s) | EUT  |
|-------------------------------|--------------------|----------|--|------------------------------------|------|
| Power Surge                   | 16.6.2.4           | Z        | 80V, 100 ms (per 704A)   | NLR-CR-2023-269                    | 9    |
| Voltage Spike on power inputs | 17.4               | А        | 600v±, 10 us   | NLR-CR-2023-269                    | 9    |
| Lightning Induced Transients  | 22.5.1             | A1       | ADC, pin injection 100V<br>WF3, 50V/10A WF4                          | 6441                               | 5    |
| Lightning Induced Transients  | 22.5.1             | A2       | BCU, pin injection 300V<br>WF3                                       | 6381                               | 3    |
| Lightning Induced Transients  | 22.5.1             | A2<br>J2 | EXT, pin injection 250V<br>WF3<br>EXT and ITE, cable 250V<br>WF3 WF1 | 6381<br>AQL 7278                   | 3 10 |

## **DO-160G EMC testing (continued)**

| Test                               | Section/<br>Method | Category | Test conditions                   | Certificate or report reference(s) | EUT |
|------------------------------------|--------------------|----------|-----------------------------------|------------------------------------|-----|
| Lightning Induced Transients (PSU) | 22.5.1             | A4H3L3   | PSU, 1500V WF3, 750V/<br>150A WF4 | AQL 7278                           | 10  |

## Power supply compatibility testing, MIL-STD-704/MIL-HDBK-704-8

| Test   | Section/<br>Method  | Category | Test conditions  | Certificate or report reference            | EUT |
|--|---------------------|----------|--|--|-----|
| Load Measurements                                      | LDC 101             | -        | 11A Inrush current limit per DO-<br>160G 16.7.5.2                                    | CEI 23E10586                               | 10  |
| Input Voltage Distortion                               | LDC 103             | 704A, F  | A-K (10 Hz-10 kHz) 1.0 Vrms  | NLR-CR-2023-<br>269                        | 9   |
| Total Ripple   | LDC 104             | 704A     | 1.5V, A (1200-8400 Hz), B (2400-<br>16800 Hz)  | NLR-CR-2023-<br>269                        | 9   |
| Power Interrupts                                       | LDC 201             | 704F     | Table LDC201-II, 50ms, 30ms, 10ms  | NLR-CR-2023-<br>269, TRA-<br>063259-39-00B | 9   |
| Abnormal Steady-State<br>Voltage                       | LDC 301             | 704F     | 20V, 31.75V, 50V<br>Covers LDC 102 AHSS  | CW-NREAF039-<br>RPT-090                    | 9   |
| Under-voltage, Over-<br>voltage, Combined<br>Transient | LDC 302             | 704A, F  | Table LDC302-IV, 50V, 50 ms. 80V/100 ms per DO-160 16.6.2.4 power surge.             | NLR-CR-2023-<br>269, TRA-<br>063259-39-00B | 9   |
| Emergency Low Voltage<br>Steady State                  | LDC 401             | 704F     | 16V (for DO-160G 16.6) <sup>1</sup><br>18V (for MIL-STD-704F)<br>Covers LDC 102 ELSS | CW-NREAF039-<br>RPT-090                    | 9   |
| Undervoltage Ramp Start                                | LDC 501             | 704F     | 12VDC, 30s ramp-up. (as DO-160 16.6.1.5)   | NLR-CR-2023-<br>269                        | 9   |
| Starting Voltage<br>Transients                         | LDC 501             | 704A-F   | Table LDC501-II, 16V<br>Table LDC501-III, 12V  | NLR-CR-2023-<br>269                        | 9   |
| Low Voltage Conditions (Dying Battery)                 | DO-160G<br>16.6.2.2 | B (dc)   | Ramp down from 22V to 0V over 10 minutes   | NLR-CR-2023-<br>269                        | 9   |
| Power Failure  | LDC 601             | 704F     | Table LDC601-II<br>100ms, 500ms, 3s, 7s  | NLR-CR-2023-<br>269                        | 9   |
| Power Reversal   | LDC 602             | 704F     | 28V, 30 minutes  | CW-NREAF039-<br>RPT-090                    | 9   |

<sup>1.</sup> LDC401: Will not start up at 16V (DO-160G 16.6) but will continue to operate if voltage decreases to 16V. Manufacturer concession noted: max load 60W at 16V. Pass for 704F (18V).

## Other relevant testing

#### **Corrosion or contamination**

| Test                   | Section/<br>Method | Test Level or Limit | Test conditions                 | Certificate or report reference(s) | EUT  |
|------------------------|--------------------|---------------------|---------------------------------|------------------------------------|------|
| Contamination (Fluids) | Section 3,         | #1.2.3.6            | Class A at 70°C ambient for 93h | CW-NREAH022-RPT-                   | Samp |
| BS3G100, Part 2        | 3.12               | TBC                 |                                 | 090 & 19874                        | les  |

## **Operating temperature**

As part of the standard Axon design qualification process, all Axon module designs undergo testing to prove operation over the temperature range +85°C to -40°C (case or chassis wall temperature).

## **ADAU** qualification

#### **Similarity statement for ADAU modules**

Environmental qualification for ADAU modules can be taken from design qualifications and tests performed on equivalent AXN hardware that share hardware design and use the same PCB assemblies.

The risk associated with this approach is minimized due to the following:

- · Elements are mechanically integrated with each other in the chassis.
- · Elements share a common topology/arrangement.
- · Elements are similar in size and weight.
- · Elements utilize common mechanical packaging designs.
- · Elements utilize common metalwork/PWB fabrication technology.
- · Elements utilize common materials and components.
- · Elements utilize a common aerospace-certified manufacturing process.

#### Read-across table

| ADAU module  | ADAU part number | AXN module equivalent |
|--------------|------------------|-----------------------|
| ABCU-402A-1  | 702101100-001    | AXN/BCU/402           |
| ABIM-422A-1  | 702100600-001    | AXN/UBM/401           |
| ABIM-429A-1  | 702100700-001    | AXN/ABM/401           |
| ABIM-553A-2  | 702101900-002    | AXN/MBM/402           |
| ABIM-553A-4  | 702101900-004    | AXN/MBM/401           |
| ADAU-2006A-1 | 946900600-001    | AXN/CHS/06U           |
| ADAU-2009A-1 | 946900900-001    | AXN/CHS/09U           |
| ADAU-2016A-1 | 946901600-001    | AXN/CHS/16U           |
| AEXT-401A-1  | 702101200-001    | AXN/EXT/401           |
| AFED-424A-1  | 702101000-001    | AXN/DSI/401           |
| AFED-424A-2  | 702101000-002    | AXN/DSI/402           |
| AFLX-408A-1  | 702100800-001    | AXN/ADC/401           |
| AGPS-401A-1  | 702102000-001    | AXN/TCG/401           |
| AICP-404A-1  | 702103000-001    | AXN/ICP/402           |
| AITE-401A-1  | 702101300-001    | AXN/ITE/01U           |
| APCM-404A-1  | 702101400-001    | AXN/ENC/401           |
| APCM-407A-1  | 702102900-001    | AXN/ENC/402           |
| APMC-406A-1  | 702100900-001    | AXN/ADC/408           |
| ASCD-412A-1  | 702102300-001 B  | AXN/ADC/404/B         |
| ARTD-416A-1  | 702102100-001    | AXN/ADC/406           |
| ASCD-424A-10 | 702101600-010    | AXN/ADC/405/100m      |
| ASCD-424A-20 | 702101600-020    | AXN/ADC/405/1V        |

#### Read-across table (continued)

| ADAU module  | ADAU part number | AXN module equivalent |
|--------------|------------------|-----------------------|
| ASCD-424A-30 | 702101600-030    | AXN/ADC/405/10V       |
| ASCD-424A-40 | 702101600-040    | AXN/ADC/405/40V       |
| ATCD-415A-1  | 702101700-001    | AXN/TDC/401           |

## **Note on AXN/ADAU differences**

Every ADAU module is tested at temperature extremes as an additional quality check in the production process.

ADAU modules have proprietary ADAU operating system software, requiring TTCWare to program.

## **AXN/ADAU** module list

| AXN products    | Description  | ADAU module equivalent | Description   |
|-----------------|--|------------------------|---|
| AXN/BCU/402/C   | Axon backplane controller -<br>PTPv1/v2 client or Grandmaster,<br>dual Ethernet output                 | ABCU-402A-3            | ADAU backplane controller –<br>PTPv1/v2 client or<br>Grandmaster, dual Ethernet<br>output, Chapter 10 streaming |
| AXN/UBM/401     | Axon 24 channel serial bus<br>monitor/packetizer, iNET-X,<br>IRIG-106 Ch10 UDP support                 | ABIM-422A-1            | ADAU 24 channel serial bus<br>monitor/packetizer, DARv3,<br>IRIG-106 Ch10 UDP support                           |
| AXN/ABM/401     | Axon 24 channel ARINC-429 bus<br>monitor/packetizer, iNET-X,<br>IENA, IRIG-106 Ch10 UDP<br>support     | ABIM-429A-1            | ADAU 24 channel ARINC-429<br>bus monitor/packetizer, DARv3,<br>IRIG-106 Ch10 UDP support                        |
| AXN/MBM/401     | Axon 4 dual redundant channel MIL-STD-1553 bus monitor / packetizer, iNET-X, IRIG-106 Ch10 UDP support | ABIM-553A-4            | ADAU 4 dual redundant channel<br>MIL-STD-1553 bus monitor/<br>packetizer, DARv3, IRIG-106<br>Ch10 UDP support   |
| AXN/MBM/402     | Axon 2 dual redundant channel MIL-STD-1553 bus monitor/ packetizer, INET-X, IRIG-106 Ch10 UDP support  | ABIM-553A-2            | ADAU 2 dual redundant channel<br>MIL-STD-1553 bus monitor/<br>packetizer, DARv3, IRIG-106<br>Ch10 UDP support   |
| AXN/CHS/03U     | Axon 3 user-slot chassis with 50W integrated power supply  | ADAU-2003A-1           | ADAU 3 user-slot chassis with 50W integrated power supply   |
| AXN/CHS/06U     | Axon 6 user-slot chassis with 50W integrated power supply  | ADAU-2006A-1           | ADAU 6 user-slot chassis with 50W integrated power supply   |
| AXN/CHS/09U     | Axon 9 user-slot chassis with 100W integrated power supply   | ADAU-2009A-1           | ADAU 9 user-slot chassis with 100W integrated power supply  |
| AXN/CHS/16U     | Axon 16 user-slot chassis with 100W integrated power supply  | ADAU-2016A-1           | ADAU 16 user-slot chassis with 100W integrated power supply   |
| AXN/CHS/16U/AB2 | Axon chassis - 16 user-slots, 3.2 mm wide walls (with heat sink mounting holes)                        | No ADAU Equivalent     |   |
| AXN/EXT/401     | Axon backplane extender module, for use with AXN/ITE/ 01U remote housing                               | AEXT-401A-1            | ADAU backplane extender module, for use with AITE-401A remote housing   |
| AXN/ICP/402     | Accelerometer ADC (25 kHz b/w) with FFT and TEDS support 4ch at 100 ksps                               | AICP-404A-1            | Accelerometer ADC (25 kHz b/w) with FFT and TEDS support 4ch at 100 ksps  |
| AXN/ITE/01U     | Axon single user-slot remote mounting housing  | AITE-401A-1            | ADAU single user-slot remote mounting housing   |

| AXN products         | Description  | ADAU module equivalent | Description  |
|----------------------|--|------------------------|--|
| AXN/DSI/401          | Axon 24 channel discrete/counter module, high bandwidth        | AFED-424A-1            | ADAU 24 channel discrete / counter module, high bandwidth            |
| AXN/DSI/402          | Axon 24 channel discrete/counter module, high input impedance  | AFED-424A-2            | ADAU 24 channel discrete/<br>counter module, high input<br>impedance |
| AXN/ADC/401          | Axon 8 channel flexible analog module                          | AFLX-408A-1            | ADAU 8 channel flexible analog module                                |
| AXN/TCG/401/B        | Axon GPS/IRIG sync with 2 x CVSD voice channels                | AGPS-401A-1            | ADAU GPS/IRIG Sync with 2 x CVSD voice channels                      |
| AXN/ENC/401          | Axon IRIG-106 Chapter 4 PCM encoder, 40Mbps                    | APCM-404A-1            | ADAU IRIG-106 Chapter 4 PCM encoder, 40Mbps                          |
| AXN/ENC/402          | Axon IRIG-106 Chapter 7 (2017)<br>PCM encoder, 40Mbps          | APCM-407A-1            | Axon IRIG-106 Chapter 7 (2017)<br>PCM encoder, 40Mbps                |
| AXN/ADC/408          | Axon 3 channel variable frequency power monitor module         | APMC-406A-1            | ADAU 3 channel variable frequency power monitor module               |
| AXN/ADC/406          | Axon 16 channel RTD module                                     | ARTD-416A-1            | ADAU 16 channel RTD module   |
| AXN/ADC/404/B        | Axon 12 channel strain module, voltage excitation              | ASCD-412A-1            | ADAU 12 channel strain module, voltage excitation                    |
| AXN/ADC/405/<br>100m | Axon 24 channel DE/SE voltage module, +/-100mV range           | ASCD-424A-10           | ADAU 24 channel DE/SE<br>voltage module, +/-100mV<br>range           |
| AXN/ADC/405/1V       | Axon 24 channel DE/SE voltage module, +/-1V range              | ASCD-424A-20           | ADAU 24 channel DE/SE voltage module, +/-1V range                    |
| AXN/ADC/405/10V      | Axon 24 channel DE/SE voltage module, +/-10V range             | ASCD-424A-30           | ADAU 24 channel DE/SE voltage module, +/-10V range                   |
| AXN/ADC/405/40V      | Axon 24 channel DE/SE voltage module, +/-40V range             | ASCD-424A-40           | ADAU 24 channel DE/SE voltage module, +/-40V range                   |
| AXN/TDC/401          | Axon 15 channel thermocouple module                            | ATCD-415A-1            | ADAU 15 channel thermocouple module                                  |
| AXN/HSS/401          | Axon high speed serial module                                  | No ADAU Equivalent     |  |
| AXN/VID/401          | Axon video module  | AVID-401A-1            | Axon video module  |
| AXN/MEM/401          | Axon memory module   | AMEM-401A-1            | ADAU memory module   |
| AXN/PRS/401          | Axon pressure module   | APRS-401A-1            | ADAU pressure module   |
| AXN/ICP/401/B        | Axon ICP module - 12 ch,<br>25ksps, With FFT & TEDs<br>support | AICP-412A-1            | ADAU ICP module - 12 ch,<br>25ksps, with FFT & TEDs<br>support       |
| AXN/CBM/401          | Axon CANBUS module   | ABIM-CANA-1            | ADAU CANBUS module   |
| AXN/MCH/401          | Axon Manchester module   | No ADAU Equivalent     |  |
| AXN/STG/401          | Axon STANAG-3910 module  | No ADAU Equivalent     |  |
| AXN/EXT/421          | Axon 4:1 extender Module                                       | AEXT-404A-1            | ADAU 4:1 extender module   |
| AXN/PCM/401          | Axon PCM merger module   | ABIM-PCMA-1            | ADAU PCM merger module   |
| AXN/HSP/401          | Axon High Speed Parallel module                                | No ADAU Equivalent     |  |



# **Revision history**

This section outlines the revision history of the Environmental Qualification Handbook for Axon and ADAU Products.

| Date         | Action  | Reason  |
|--------------|---|---|
| 9 Apr. 2024  | Updated "Test setup EUT 9"; added new "Test setup EUT 10". In the "Axon product family environmental test certification" section, made multiple changes in the "Certificate or report reference(s)" column. | Release of<br>AXN/CHS/09U/B<br>with new power<br>supply |
| 6 Oct. 2023  | Updated "AXN/ADAU module list" on page 10 to reflect released products.   |   |
| 6 May 2022   | New test reports and setups added for 2021/2022.  | New EQ test results available                           |
| 13 Oct. 2021 | Updated "AXN/ADAU module list" on page 10 to reflect released products.   |   |
| 6 Oct. 2020  | Updated handbook to include a similarity statement and read-across table for ADAU products.   |   |
| 22 Nov. 2019 | Issued first release  |   |



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